

LIEBHERR MACHINES BULLE SA

EXECUTIVE ORDER U-R-018-0176 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in California Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-19-095;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2020	LLHAL12.0SQC	12.0	Diesel	8000		
SPECIAL	FEATURES & EMISSION	CONTROL SYSTEMS	TYPICAL EQUIPMENT	APPLICATION		
Turbocharger, Charge Air Cooler, Electronic Control Module, Electronic Direct Injection, Selective Catalyst Reduction-Urea, Ammonia Oxidation Catalyst, DEF Quality Sensor			Crane, Loader, Dozer, Harvester			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for non-methane hydrocarbon (NMHC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION STANDARD CATEGORY		EXHAUST (g/kw-hr)				OPACITY (%)			
POWER CLASS			NMHC	NOx	NMHC+NOx	со	PM	ACCEL	LUG	PEAK
130 ≤ kW ≤ 560	Tier 4 Final	STD	0.19	0.40	N/A	3.5	0.02	N/A	N/A	N/A
		CERT	0.02	0.34	-	0.5	0.02			-

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this ______ day of December 2019.

Allen Lyons, Chief

Emissions Certification and Compliance Division

Engine Model Summary Template

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Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque		9.Emission Control Poevice Per SAE J1930
LLHAL12.0SQC	R06KQ7104	D946 A7-04	536@1900	290@536	183	1860@1350	345@1860	154	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL12.0SQC	R06KQ7103	D946 A7-04	469@1900	255@469	161	1831@1350	340@1831	152	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL12.0SQC	R06KQ7102	D946 A7-04	442@1900	240@442	151	1727@1350	320@1727	143	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL12.0SQC	R06KQ7105	D946 A7-24	442@1900	239@442	150	1727@1350	323@1727	144	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL12.0SQC	R06NQ7105	D956 A7-04 TCD 12.0 L6	536@2100	279@536	195	1861@1400	353@1861	163	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL12.0SQC	R06NQ7107	D956 A7-04 TCD 12.0 L6	510@2100	267@510	181	1861@1400	353@1861	161	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL12.0SQC	R06NQ7103	D956 A7-04 TCD 12.0 L6	456@2100	240@456	167	1710@1400	325@1710	149	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL12.0SQC	R06NQ7106	D956 A7-04 TCD 12.0 L6	402@2100	216@402	144	1509@1400	286@1509	133	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS